CLAIMS

- A method of producing a carbon nanohorn assembly including: irradiating a surface of a graphite target with pulse light to vaporize carbon vapor from said graphite target and recovering the carbon vapor to obtain a carbon nanohorn,
- wherein an irradiation position of said pulse light is moved at substantially constant speed when the surface of said graphite target is irradiated with said pulse light,
 - a power density of said pulse light is set in a range of 5 $\rm kW/cm^2$ or more and 25 $\rm kW/cm^2$ or less, and
- a pulse width of said pulse light is set in a range of 0.5 seconds or more and 1.25 seconds or less.
 - 2. The method of producing a carbon nanohorn assembly as claimed in claim 1,

wherein a pause width of said pulse light is set not less than 0.25 seconds.

3. The method of producing a carbon nanohorn assembly as claimed in claim 1,

wherein a condition of irradiation with said pulse light satisfies the following expression (1):

- 5 $0.5 \le (pulse width) / (pulse width + pause width) \le 0.8$ (1)
 - 4. The method of producing a carbon nanohorn assembly as claimed in any one of claims 1 to 3,

wherein the irradiation position of said pulse light is moved at a speed ranging from 0.01 mm/sec or more and 55 mm/sec or less.

5. The method of producing a carbon nanohorn assembly as claimed in any one of claims 1 to 4,

wherein a side face of a cylindrical graphite target is irradiated with said pulse light while said graphite target is rotated about a central axis.

5

5

6. The method of producing a carbon nanohorn assembly as claimed in any one of claims 1 to 5,

wherein said irradiation position is moved while an irradiation angle of said pulse light is kept substantially constant.

7. The method of producing a carbon nanohorn assembly as claimed in any one of claims 1 to 6,

wherein said irradiation position is moved such that said irradiation positions of said pulse light do not overlap one another in the surface of said graphite target.